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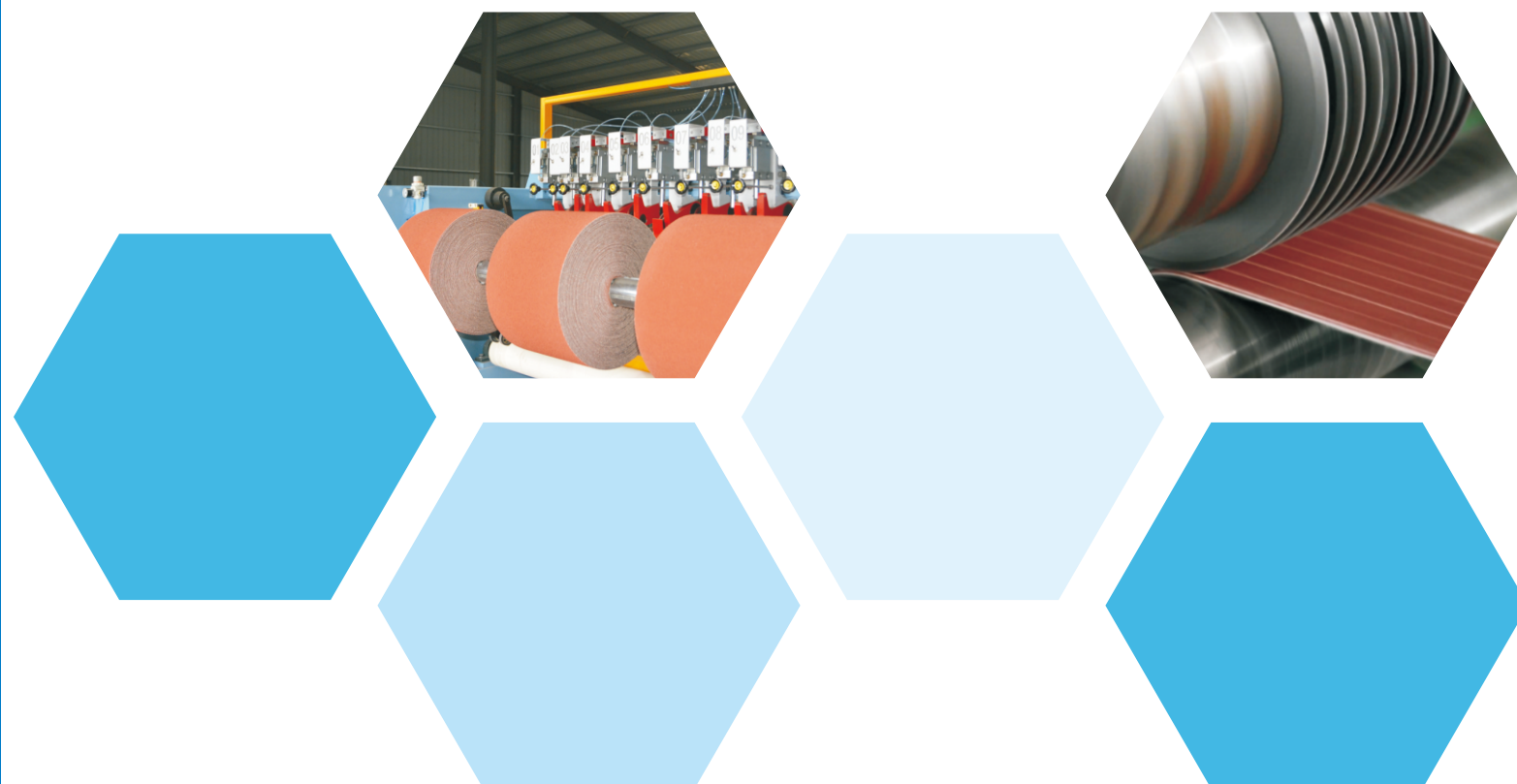
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河南艾博锐研磨科技有限公司

Henan ABR Technology Co., Ltd

PROFESSIONAL COATED ABRASIVE

PRODUCTION MACHINES

专业涂附磨具生产转换设备

河南艾博锐研磨科技有限公司

Henan ABR Technology Co., Ltd

郑州时效机械设备有限公司

Zhengzhou Hi-performance Machinery Co., Ltd

FROM 2000 始于2000年

About ABR

Henan ABR Technology Co., Ltd. is a professional manufacturer of coated abrasive converting machines, located in Zhengzhou, the well-known hometown of China's abrasive industry. Here, countless abrasive factories gather, creating a strong industrial foundation.

With over 20 years of experience serving these companies and solid mechanical expertise, ABR has quickly grown into a leader in this field.

Our company has a 5,000 m² plant, an independent technical center, and a skilled team with over 10 years of working experience. Every year, we export about 200 sets of machines to more than 30 countries. This gives us a deep understanding of customer needs and how to deliver high-performance machines.

From sanding belt and sanding disc lines, to fiber disc, flap disc, flap wheel, and sandpaper sheet production lines, ABR offers complete solutions to meet your production requirements. Both standard models and fully customized machines are available.

Thanks to the advantages of China's complete supply chain, high efficiency, and strong cost competitiveness, we are able to produce machines quickly, at lower cost, and with high quality. With our in-house control processing center, we stay flexible in new machine design and cost control, ensuring high cost-performance and quality.

At ABR, product quality, cost efficiency, and close cooperation with customers are always our top priorities. Your success is our mission, and we are committed to growing together with every customer worldwide.

Our Advantages: Factory-direct supply、Rich experience & strict quality control、High cost performance、Flexible customized solutions

河南艾博锐研磨科技有限公司是一家专注于涂附磨具转换设备的专业制造商，位于“中国磨料磨具之乡”——郑州，这里汇聚了众多磨料磨具生产企业。

凭借20多年的客户服务经验和专业机械技术，艾博锐迅速成长为行业领先品牌。

公司拥有5000平方米厂房、独立技术中心，以及一支平均工作经验超过10年的技术团队。我们每年出口约200台设备，远销30多个国家，这让我们更加了解客户需求，也更懂得如何打造高性能的机器。

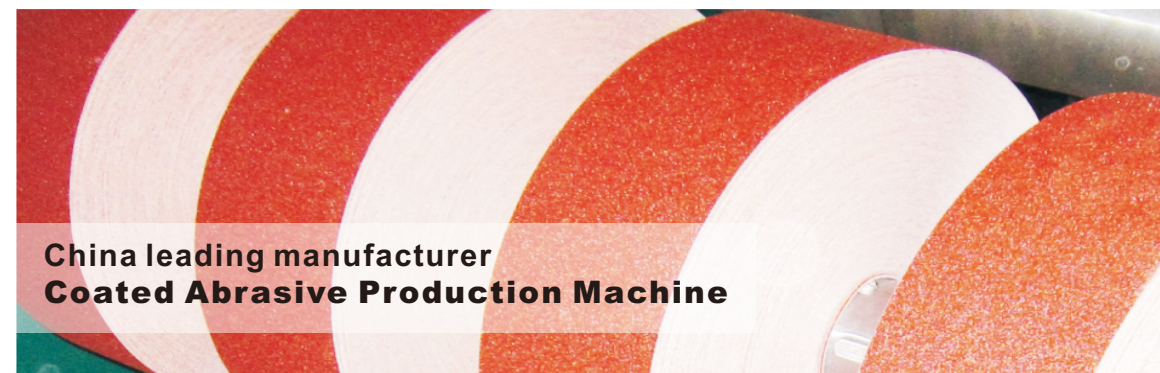
无论是砂带、砂盘、钢纸磨片、百叶片、干叶轮，还是砂纸片生产线，艾博锐都能为您提供完整的解决方案。我们不仅有标准化产品，也可以根据您的需求量量身定制。

依托于中国制造的优势——完善的产业链、高效的生产节奏、优秀的成本控制，我们能够快速交付、降低成本，并确保产品高质量。通过自主的加工中心，我们保持灵活的设计与成本管控，为客户提供高性价比的设备。

在艾博锐，产品品质、性价比、客户合作始终是我们的核心宗旨。

您的成功，就是我们的使命。艾博锐，愿与全球客户携手共赢。

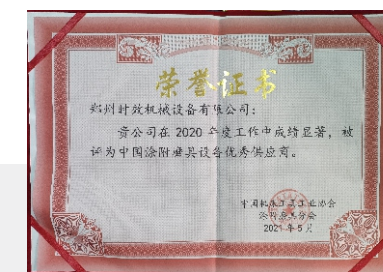
我们的优势：工厂直供、丰富经验与严格质控、高性价比、灵活的定制化服务



China leading manufacturer
Coated Abrasive Production Machine



Enterprise Honor 企业荣誉



Patent
发明专利Sanding belt
converting machines
砂带转换设备

01

Abrasive Jumbo Roll Slitter ABR-DZQ-1650AA

涂附磨具大卷分切机

ABR-DZQ-1650AA is designed for heavy duty abrasive jumbo rolls slitting, good performance for coarse grit, X/Y/Z backing material and non-woven material slitting. Equipped with heavy duty latest generation knife sets.

本机专为重型砂布大卷分切设计，即便是粗号砂，XYZ重型布基，和无纺布也能轻松应对。

另外，本机还安装最新款重型刀架



Technical info 技术参数

- Max abrasive jumbo rolls width: 1650mm
最大分切宽度: 1650mm
- other size can be customized 其他尺寸可定做
- Knife set quantity: 15 sets 刀架数量: 15套
- Max loading abrasive roll diameter: 800mm 放卷轴可放砂卷最大直径: 800mm
- Tolerance scope 分切误差范围: $\pm 0.5\text{mm}$
- Good for heavy duty abrasive rolls & non-woven material slitting
用于重型砂布大卷和无纺布大卷分切
- Equipped with latest model pneumatic clamping knife set, with following advantages:
配备最新款气动刀架，其精巧的设计使其具备如下优势：
 - ---With rail slider system, high precise 导轨滑块式设计，更精密更精确
 - ---Higher power 重型刀架力量更大
 - ---Very easy to adjust 更加方便调节
 - ---With steel ruler behind knife set for better measurement 刀具后面有钢尺供参考
- Equipped with automatic hydraulic deviation correction system 配备液压纠偏系统
- Equipped with cross cutting device, can cut off the slit part from un-slit jumbo roll.
配备横切系统，可以把已经分切好的砂布从大卷上自动切下来
- Equipped with micro computer control system, can set required slitting length on machine
微电脑控制系统，可以在机器上设置想要分切的长度，到点机器停止工作

Abrasive jumbo roll slitter ABR-DZQ-1650AC

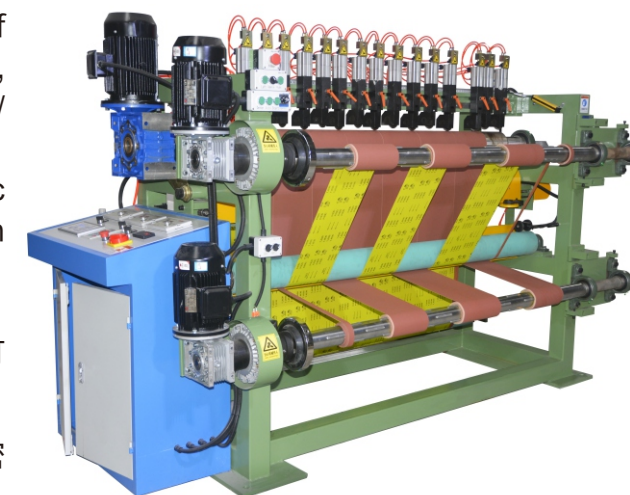
涂附磨具大卷分切机

ABR-DZQ-1650AC model abrasive jumbo roll slitter, is equipped with cross cutting, can cut off slit part from un-slit abrasive roll automatically, suitable for various kinds of abrasive paper/cloth roll slitting.

Independent adjustable knife sets, automatic length counting & precise deviation correction system.

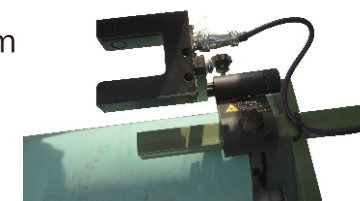
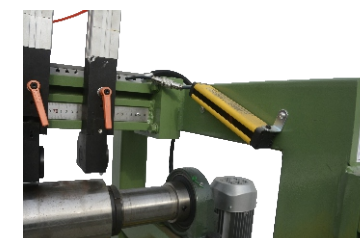
ABR-DZQ-1650AC款大纵切，配备有横切系统，可以把已完成分切的部分从尚未分切的大卷上切下来。

气动可调节刀架；可设置分切的长度，另外配备有精密的纠偏器。



Technical info 技术参数

- Max abrasive jumbo rolls width: 1650mm
最大分切宽度: 1650mm
- other size can be customized 其他尺寸可定做
- Max loading abrasive roll diameter: 800mm
放卷轴可放砂卷最大直径: 800mm
- Knife set quantity: 15 sets 刀架数量: 15套
- Tolerance scope 分切误差范围: $\pm 0.5\text{mm}$
- Equipped with independent driving system on unwind & rewind shaft, it makes machine can choose to rewind sand surface or backing surface outside.
收放卷轴上配备独立的动力系统，可实现正反转，可选择砂面外卷或背基面外卷
- Equipped with cross cutting device, can cut off the slit part from un-slit jumbo roll.
配备横切系统，可把完成分切的部分从未完成分切的大卷上切下来。
- Can set required slitting length on machine
可在机器上设置要分切的长度
- Equipped with high precise automatic deviation correction system 配备精密的自动纠偏装置



Abrasive jumbo roll splitter Simple model ABR-DZQ-1650B

涂附磨具大卷分切机

The ABR-DZQ-1650B is an simple abrasive jumbo roll splitter, used for abrasive cloth/ paper jumbo roll slitting.

Economic model, with high cost performance.

ABR-DZQ-1650B款机型大纵切是我公司开发的经济型机器，可满足多种材料的砂卷大卷分切。结实耐用，性价比高。



Technical info 技术参数

- Max abrasive jumbo rolls width: 1650mm
最大分切宽度: 1650mm
- other size can be customized 其他尺寸可定做
- Knife set quantity: 15 sets 刀架数量: 15套
- Max loading abrasive roll diameter: 600mm
放卷轴可放砂卷最大直径: 600mm
- Tolerance scope 分切误差范围: $\pm 0.5\text{mm}$
- Independent adjustable knife set, with steel ruler behind knife for better measurement.
气动刀架，后面有钢尺参考，使刀架调节更方便，更精准。
- Can set required slitting length on machine
可在机器上设置分切长度，到设置的长度机器自动停止
- Equipped with high precise automatic deviation correction system
配备有精密的纠偏仪器

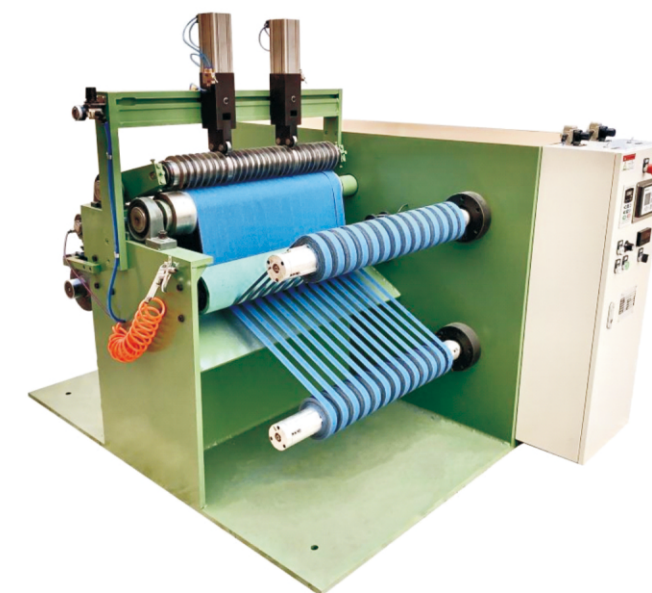
Narrow Roll Slitter ABR-XZQ-700A

小纵切机

Narrow roll slitter ABR-XZQ-700A can be used for less than 700mm abrasive roll slitting. It can be used for flap disc/ wheel production.

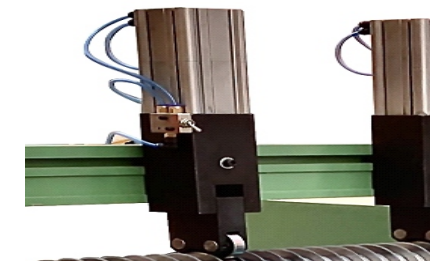
Good for coarse grit heavy duty abrasive cloth roll slitting. Equipped with clamping air expand shaft for better operation.

本机专为宽度小于700mm的砂布砂纸卷分切为更窄的小卷设计。适合分切用于做百叶片或干叶轮的砂布卷分切。可以分切粗号重型布基砂卷。配备夹紧式气胀轴，操作更方便。



Technical info 技术参数

- Max working width: 700mm 最大分切宽度: 700mm
- 500mm model also available. 500mm机型也可生产
- Minimum slitting width 最窄分切宽度: 6mm
- Max loading abrasive roll diameter: 500mm
可放砂卷最大直径: 500mm
- Slitting method: fix knife set crush cutting
分切方式: 固定刀模分切
- Slitting speed 分切速度: 2~10m/min
- Slitting pressure 分切压力: 200~800kgf
- Equipped with precise deviation correcting system
配备纠偏仪器
- Required slitting length can be set on machine
可在机器上设置需要的长度
- Equipped with pneumatic clutch
配备气动离合器
- Equipped with clamping air expand shaft for easy operation
配备夹紧式气胀轴，方便操作
- Good for coarse grit, heavy duty abrasive product
适合粗号重型砂布的分切

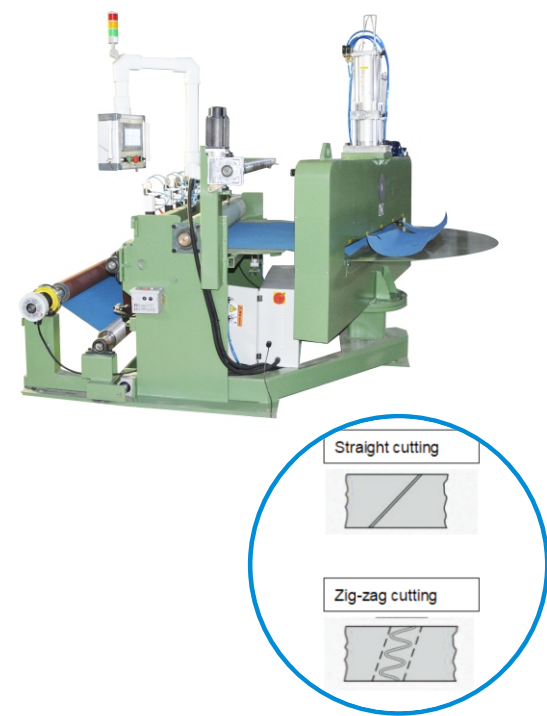


Abrasive Jumbo Roll Slitting & Cut To Length 2 in 1
ABR-MSWXL-1650

自动分切下料一体机

This machine combine abrasive jumbo roll slitting and abrasive length cutting in 1 machine. Save time and save cost, improve performance.

本机综合砂卷大卷分切和下料双重功能于一体。在提高效率的同时节省时间和成本。



Technical info 技术参数

最大可分切砂卷宽度 Max abrasive jumbo rolls width (other size customized)	1400/1650mm	下料形状 Cutting way	直线曲线下料 straight & wave cutting both available
收放卷气胀轴轴径 Unwinding shaft diameter	74mm	配备自动纠偏装置 Equipped with automatic deviation correction system	配备自动计米装置， 可以设置需要下料的长度和数量 Equipped with automatically length counting system, can set required length & quantity on machine
纵切刀架数量 Slitting knife set quantity	5sets 5套		
下料长度范围 Cut to length range	100-4000mm		
下料角度 Cutting angle	45-90°		
切割方式 Cutting way	压切滚切 press cutting & roller press		

Manual Cut to length machine
ABR-MSWXL-1650

手动下料机

This cut to length machine ABR-MSWXL-1650 is used for wide abrasive roll length cutting., with manual working method. Max cutting width is 1650mm. Can make straight and wave cutting.

本机为手动下料机，适用于宽砂带下料。

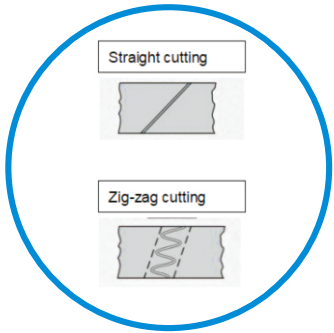
最大下料宽度：1650mm。

适合直线和曲线下料



Technical info 技术参数

- Max working width 最大工作宽度：1650mm
- Other size can be customized 其他尺寸可定制
- Max loading abrasive roll diameter 最大放卷直径：600mm
- Feeding method 送料方式：manual feeding 手工送料
- Cutting angle range 下料角度范围: $\pm 55^\circ$
- Cutting way 下料形式: straight & wave cutting 直线，曲线下料
- For wide abrasive roll cut to length 适合宽带的下料
- With a foot valve, easy operation 配备脚踏阀，方便操作
- Equipped with a simple abrasive roll shaft 配备一个简易的放卷轴
- Can cut flexible or sturdy coated abrasive or non-woven material 适用于软硬砂布和无纺布的下料



Automatic Cut to Length Machine ABR-ASWXL-600

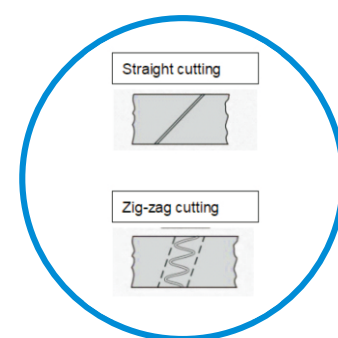
自动下料机

The cut to length machine ABR-ASWXL-600, is used for narrow abrasive rolls automatic length cutting.

This machine is highly precise, can finish straight & wave cutting.

本机适用于窄砂卷自动下料

精度高，可做直线和曲线两种下料



Technical info 技术参数

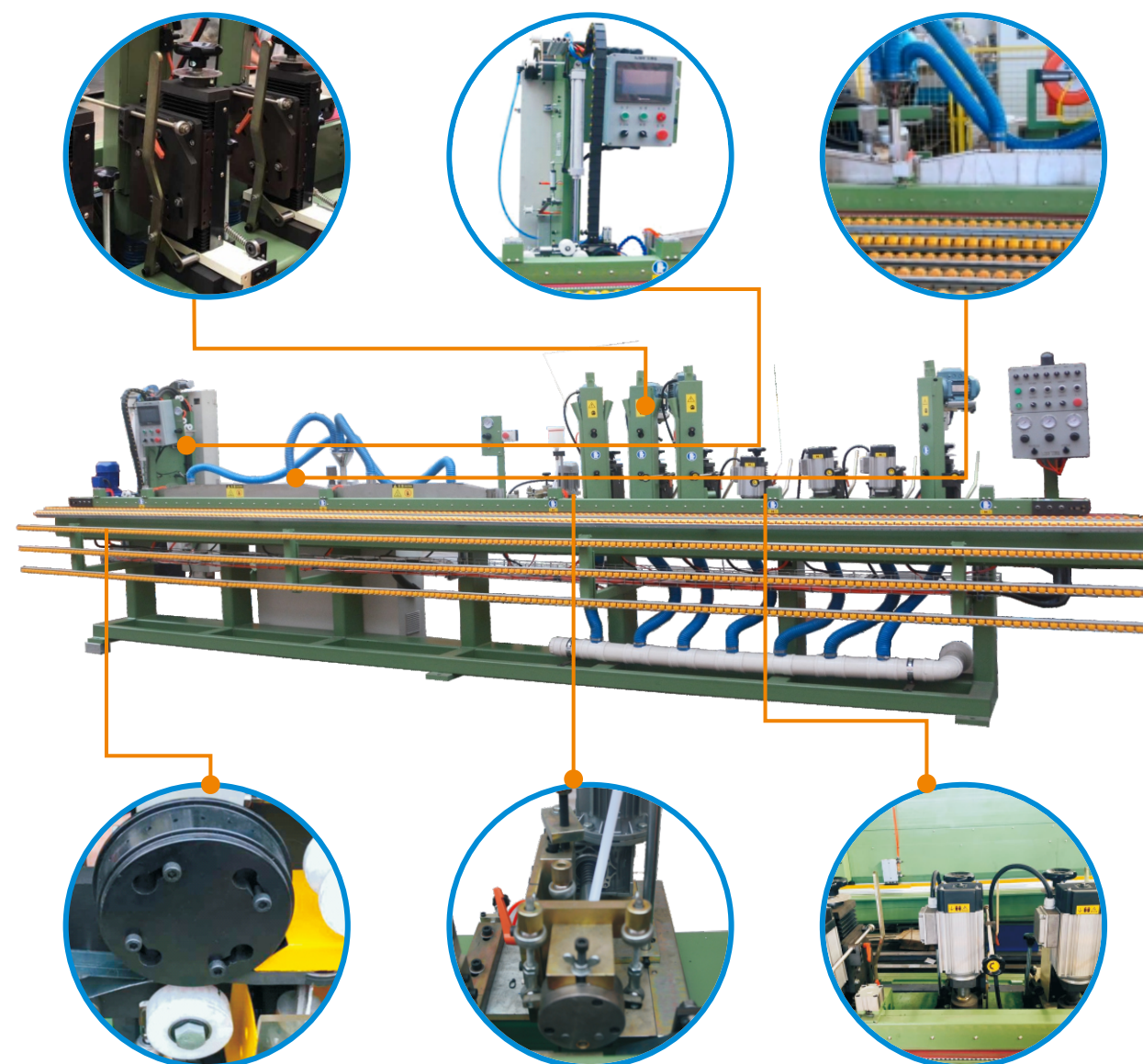
- Max working width 最大工作宽度: 600mm
- Max cutting length 最大下料长度: 10m
- Abrasive material feeding speed 送料速度: 15m/min
- Cutting way 下料形式: straight & wave cutting 直线, 曲线下料
- Cutting angle range 下料角度范围: $\pm 55^\circ$
- Cutting length tolerance value 下料误差范围: $\pm 1.5\text{mm}$ (in 10m length) 10米内 $\pm 1.5\text{mm}$
- Roll loading quantity 放卷数量: 1 roll/ 3rolls 1卷/ 3卷
- Automatic feeding & cutting, save labor
自动送料裁切, 节省人力
- Can set required length & abrasive sheet quantity on screen
可设置需下料长度及数量
- Equipped with encoder to make the cutting more precise
新款刀头设计, 配备编码器, 使下料精度保持在10米内误差仅为 $\pm 1.5\text{mm}$ 的精度
- Equipped with pressing device to keep abrasive material flat on working table, no wrinkle
工作台有压料装置, 使砂布在送料过程保持平整不起皱

Continuous Automatic Skiving Machine ABR-ASMGS-7A

砂带自动磨边涂胶贴膜一体机

This machine is the latest model abrasive belt skiving machine, used for joint processing. It combined 3 main functions: joint edge scuffing, glue coating, and tape pasting. With standard 7 latest design skiving units, which highly improve working performance & precision.

本机为最新款磨边机，用于砂带接头的预处理。它综合接头打磨，上胶，贴膜于一体。配备7个最新设计磨头，大大提高砂带接头的处理速度。



Technical info 技术参数

- Max feeding speed 最大送料速度: 10m/min
- Max skiving area width 最宽磨边宽度: 13mm
- Skiving length 磨边长度: any size 任意尺寸
- Standard 7 skiving units 标准7磨头
- 7skiving heads can be customized to meet different requirement
7个磨头可按客户需求进行搭配
- Skiving heads are equipped with Italy motor
每个磨头配备意大利电机和最新设计
- Latest design skiving units, which is flexible to be adjusted, more precise skiving
所有磨头采用最新设计, 方便调节, 磨边更精准 ·
- Automatic glue coating & hot air circulation heating system
自动涂胶, 自动热风循环烘干 ·
- Hot air temperature 热风烘干温度: 60~100℃
- Advanced tape applicator. It can paste ≤ 25mm width tape automatically.
配备最新设计的贴膜器, 可自动贴宽度小于等于25mm的 ·
- can set tape length & can choose to paste every piece or every another piece
可设置对接薄膜长度, 可选择每条贴膜或每隔一条贴膜 ·
- Equipped with a long edge guiding working table which would make wide belt skiving work easier
配备适合宽带超宽带的超长靠尺, 使超宽砂布送料时位置不会发生偏移 ·
- High working speed, high skiving precision & glue coating & tape pasting precision
本机工作速度, 磨边精度, 涂胶和贴膜的精度都将大幅提高

Skiving machine with glue coating system & tape applicator ABR-ASMGS-4

砂带自动磨边涂胶贴膜一体机

The skiving machine of ABR-ASMGS-4 is designed for abrasive sanding belt joint processing, which combined 3 main functions: joint edge scuffing, glue coating, and tape pasting. With standard 4 skiving units, skiving unit combo can be customized. Suitable for abrasive cloth/paper belt tape joint or overlap making.

本机专为砂带接头预处理设计, 综合砂带自动磨边, 涂胶, 贴膜于一体。

配备标准4个磨头, 磨头组合可定制。适合砂布砂纸带的对接搭接接头制作。



Technical info 技术参数

- Feeding method 送料方式: continuous feeding system with a conveyor belt 同步带连续送料
- Adjustable feeding speed range 送料速度范围: 2~4m/min
- Fold-able support roller table for hold material with big size
配备可折叠滚轮架便于长砂带放置
- Standard 4 skiving units 标准4磨头
- 4 skiving units combo can be customized to suitable for your different skiving requirement
4磨头组合可根据您的实际需求进行定制
- Automatic glue coating & hot air curing system 自动涂胶, 自动热风烘干
- Hot air temperature 烘干温度: 60~100℃
- With automatic tape applicator for less than 19mm width tape
配备自动贴膜器可贴19mm宽度对接薄膜
- Can set tape length & can choose to paste every piece or every another piece
可设置对接薄膜长度, 可选择每条贴膜或每隔一条贴膜

Abrasive Belt Joint Press machine

砂带接头压机

We produce a series of press machines which is adopted with hydraulic press method or air-hydraulic press method . There are 480mm(15T)/ 800mm (25T)/ 1600mm(40T)/1850mm(100T), total 4 sizes for your choose.

我们可以生产一系列的砂带压机，包括液压，和气液压两种。工作长度有480mm/800mm/1600mm/1850mm可选，对应压力为15T，25T，40T，100T。



Technical info 技术参数

- Max working length 最大工作长度: 480mm/800mm/1600mm/1850mm
- Pressing area width 压头宽度: 40mm for 15T, 100T model, 30mm for 25T, 40T model
- Max pressure 最大压力: 15T/25T/40T/100T
- Built-in heating system in bottom & upper beam 上下压头内置加热系统
- Temperature of pressing beam 上下压头温度: 20~60℃
- Pressure remain time 保压时间: 1~99S
- Equipped with foot switch for easy operation
配备脚踏阀使操作更简单
- Operator can only operate with both hands for safety consideration
操作员必须双手同时按按钮操作使压头压合，更安全
- Both pressing beams are very smooth to get a better pressing performance.
上下压头表面处理平整，压合效果更好

Wide Roller Press Machine

ABR-RJP-2400/3200

宽砂带滚压机

This machine is mainly designed for wide segmented abrasive belt joint press, with a transfer roller press system. Equipped with automatic locking, heavy pressure.

本机专为宽带和超宽带设计，滚轮压合方式。

自动锁紧装置自动锁紧装置，压力更强。可连续压1-3个接头。



Technical info 技术参数

- Max working length 最长工作长度: 2400mm (or 3200mm)
- Pressing area width 压头宽: 40mm
- Pressing method 压力方式: transfer roller press 滚轮增压
- Max pressure 最大压力: 380Kgf
- Built-in heating system in bottom & upper beam 上下压头内置加热系统
- Temperature of pressing beam 上下压头温度: 20~60℃
- Equipped with an air collector to provide strong pressure.
配备储气罐使压力更稳定强劲
- Equipped with PLC control system, can make 1-3 joints continuous
配备PLC控制系统，可以连续压1-3个接头，适合超宽带接头
- The pressing beam surface is processed evenly for a better pressing performance
上下压头表面处理平整，压合效果更好
- Equipped with locking system
配备有锁紧装置，当滚轮往下压时，下压头可以施加向上的提升力
- Equipped with foot switch for easy operation
配备脚踏阀，方便操作

Continuous Press Machine ABR-RJP-400

小滚压机

The continuous press machine is mainly designed for small abrasive belt joint pressing.

For max width of 400mm sanding belt joint press

High working speed.

本机为小砂带接头设计，粘接压合同时完成，并自动传输出粘接完成的砂带。

下压棒带有真空吸附装置，方便操作。为宽度不超过400mm的砂带设计，快捷迅速。



Technical info 技术参数

- Max working sanding belt width 最大适用砂带宽度: 400mm
- Pressing area width 压头工作面宽度: 40mm
- Pressing bar perimeter 压头周长: 280mm
- Pressure method 压合方式: roller press 滚压
- Max pressure 最大压力: 260Kgf
- Built-in heating system 内置加热系统
- Temperature of pressing beams 上下压头温度: 20~60℃
- Equipped with vacuum system on pressing beam 压头上带真空吸附
- Automatic transfer belt to working table, high performance
自动把粘接完成的砂带传输出去 提高工作效率

Wide belt slitting machine ABR-WFT-1650

宽砂带分条机

This machine ABR-WFT-1650 is designed for wide belt slitting into narrower belt, or wide belt useless belt edge slitting off.

Equipped with standard 6 knife sets .

Equipped with a foot switch for easy operation.

ABR-WFT-1650为宽带切边和分条而设计。配备6套气动分条刀架和脚踏阀，方便操作。



Technical info 技术参数

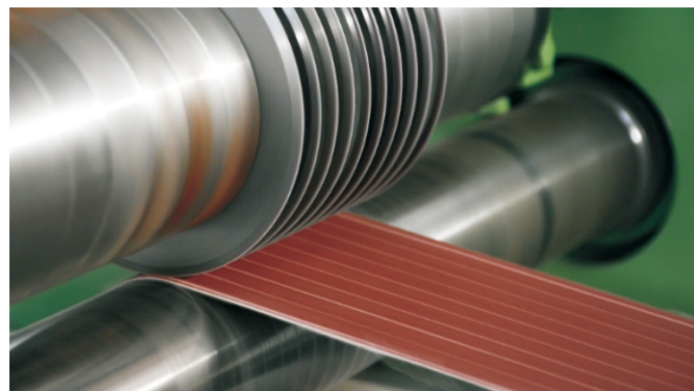
- Max working width 最大工作宽度: 1650mm
- Minimum slit width 最窄分切宽度: 100mm
- Suitable abrasive belt length range 适用砂带长度范围: 1400mm~3200mm
- Max pneumatic knife set pressure 最大落刀压力: 500Kg
- Max tension strength 最大张力: 180Kgf
- Equipped with standard 6 pneumatic clamping knife sets
配备6套气动刀架
- Equipped with a foot switch, easy operation
配备脚踏阀，方便操作

Abrasive belt slitter ABR-MFT-650/400/300

砂带分条机

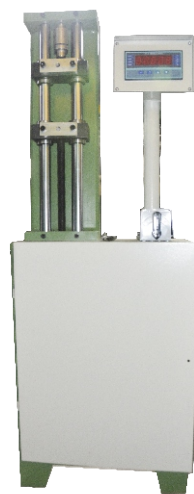
This series of machines are used for middle or small size abrasive belts slitting. Precise slitting with fix slitting blade & distance sleeves.

该系列机型专门用于中等或小尺寸砂带的分条作业，配备固定尺寸的刀套刀片，分切精度高。



Technical info 技术参数

- Max working width 最大砂带宽度: 650mm/ 400mm / 300mm
- Minimum slit width 最小分切宽度: 6mm
- Max pneumatic knife set pressure 最大落刀压力: 500Kgf
- Sanding belt length range 适用砂带长度范围: 530-4000mm / 340-1500mm / 260-800mm
- Max tension strength 最大张力: 180Kg
- Slitting length of 650mm slitter can be extended to 8m
650mm 分条机加装变频器和纠偏装置，最大分条长度可以拓展为8米



Abrasive belt tensile test machine ABR-ST-01

砂带拉力试验机

This machine is designed for sanding belt joint static strength test.

本机用于砂带接头拉力的静态测试。

Technical info 技术参数

- Max tensile available 最大拉力强度: 500Kgf
- Max working stroke 最大工作行程: 150mm
- Stretch speed 拉伸速度: 30mm/s

Flap disc/wheel production machine

百叶片/干叶轮生产设备

02

Abrasive Roll Slitter Type
ABR-JSD-1650

砂布大卷分条机

This machine is mainly designed for slitting narrow ribbon from abrasive jumbo rolls. Usually used for flap disc/ wheel making.
With automatic deviation correction device.
本机主要用于分切百叶片/干叶轮用的窄条卷。
采用固定刀组精准分切，配备有自动纠偏装置。



Technical info 技术参数

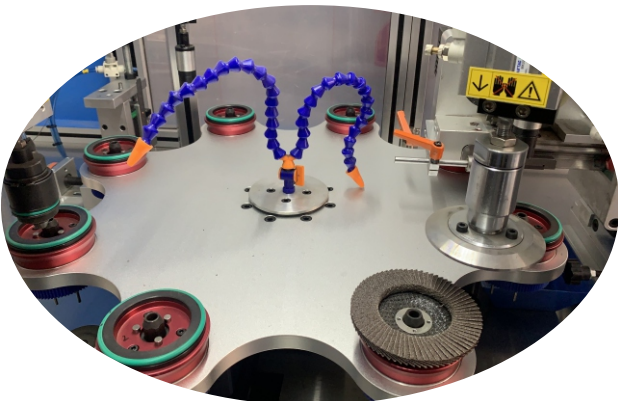
- Max working width 最大工作宽度: 1650mm
- Minimum slit width 最窄分切宽度: 14mm
- Max slit width 最宽分切宽度: 1500mm
- Max abrasive roll out diameter 适用砂布大卷的最大直径: 700mm
- Slitting speed 分条速度: 4-8m/ minute 4-8m/分钟
- Equipped with deviation correction system for precise slitting
安装有自动纠偏装置，防止砂布卷跑偏
- Equipped with SKD slitting knife set, sharp & durable.
刀具采用SKD材质，快速分切，更加耐用

Full Automatic Flap Disc Machine Type
ABR-FAFD-180A

百叶片自动成型机

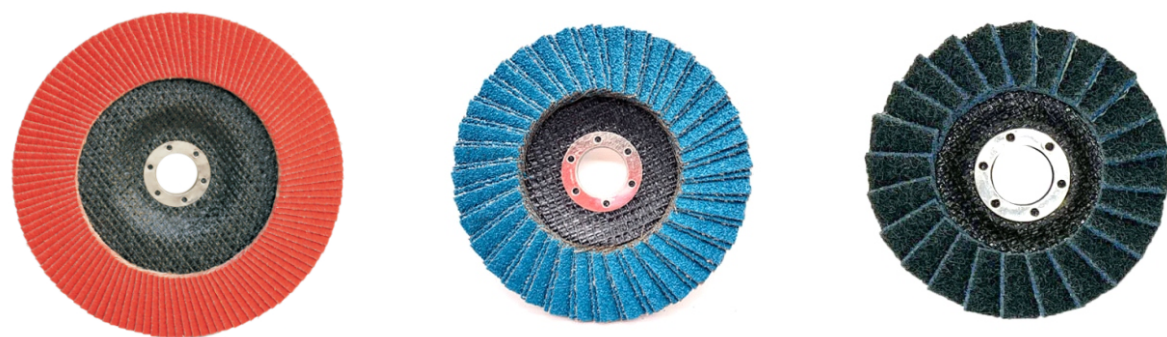
This machine is latest model of flap disc machine which can work in high speed & stable performance,
It is combined with 3 parts: raw material shaft, main body and glue pump.

本机主要由放料架，主机和打胶泵3部分组成，是本公司最新款百叶片全自动生产机，集高效稳定于一体。



Technical info 技术参数

Product name	flap disc	Max flap width	38mm
Working Station	8	Flap length range	14—35mm
Disc size	75—180mm	Production Speed	700—800 pcs/hour
Production Shape	T27&T29	doulbe/ single flaps	Both available



- Flap disc with double flaps or single flap are available on this machine
可生产单片和双片百叶片
- The flaps distribution and glue coating is quite even
本机排片整齐，涂胶均匀稳定
- Backing pad material can be fibre glass, metal or plastic
背基可用：玻璃纤维网盖或塑料盖
- Equipped with quality glue pump for small or big drum
配备高质量的胶泵（大小胶泵均可）
- Equipped with proportional valve to adjust glue coating quantity
配备有比例阀来调节涂胶量的稳定
- Working parameter can be stored for next time same disc production
工作参数模式可储存，方便下次调用
- The cutting head position & angle is easy to be adjusted, very friend for T29 or different size of disc production shift.
机头位置，角度等方便调节，生产T29和不同产品之间调节机头非常简单好操作
- The cutting head height position can be adjust automatically on screen
机头高度可在屏幕上控制
- Equipped with protection door and grating for labor protection during work
- 配备防护罩，和安全光幕，保护工人安全
Pneumatic part is adopted with SMC or Airtac brand
- 气动部分采用SMC和亚德客品牌
Electric parts are adopted with Inovance brand which is very stable.

Electric Heating Air Circulation Curing Oven ABR-FDCO-1.8

电加热热风循环干燥炉

We produce various models of curing oven for flap discs, flap wheels and cutting discs. Volume include: 1.5 m³ / 1.8 m³ / 3 m³ and so on.

我们生产各种型号的百叶片，干叶轮，切割片固化炉。
尺寸有1.5立方，1.8立方，3立方等



inner look 2 内部图片1



inner look 2 内部图片2



Technical info 技术参数

- Inner volume 内部容积: 1.5/1.8/3 m³
- Max temperature 最高加热温度: 300°C
- Temperature tolerance 内部温差: ±2°C
- Professional single point or multiple points heating control system
配备有专业的单点或多点温控系统
- 12 pcs of electric heater with power 1KW/pcs (for 1.8 m³)
以1.8立方为例，该固化炉配备12根1KW的加热棒
- The oven is covered with 100mm asbestos fiber for thermal insulation
炉体内部覆盖100mm厚的保温层
- Equipped with multi-bade air fan blade power with 1.5KW
配备有1.5KW的多页风机
- The processing temperature control system is very smart and stable.
本机的程序温控系统非常智能稳定
- Temperature inside of the whole oven would be almost same.
炉内温度可做到接近一致

Flap Disc Labeling machine ABR-FDLP-180

百叶片贴标机

This machine is a fully automatic equipment for flap disc and other product label pasting, which can finish disc loading, detecting, labeling, sticker pressing, and finish product unloading automatically.

本机可用于百叶片的自动贴标，可完成自动装片，检测，贴标，压标，自动对成品卸片等步骤



Technical info 技术参数

- Working station quantity 工位数量: 6
- Loading & unloading metal pin quantity: 8 for load & unload
放取片金属串杆数量: 放取工作台各8个
- Metal pin height 金属串杆高度: 550mm
- Suitable labeling object: flap disc and other similar product.
适用产品: 适合百叶片等其他圆形产品的贴标
- Disc size 百叶片尺寸: Dia 75-180mm, T27 & T29
- Suitable label type: self-adhesive sticker
适用标签种类: 自粘式标签
- Labeling speed 贴标速度: 1000~1500pcs/hour 片/小时
- Operator quantity: 1 operator for 2 machines
工人数量: 1人可操作两台机器
- PLC control system, save labor
PLC控制系统，节省人力
- Rotating working station is adopted with precise index
采用精准分度的旋转式工位
- Highly stable after first adjustment
首次调试后，经久稳定耐用

Flap Disc Packing machine ABR-FDSP-180

百叶片塑封包装机

Technical info 技术参数

- Shrinking temperature 塑缩温度: 160~200°C
- Suitable for $\Phi 75\sim 180\text{mm}$ product
适合直径: 75-180mm
- Packing speed: 1200 package/hour
包装速度: 1200包/小时
- Pack height 包装高度: 50~320mm
- Suitable packing film material: PVC
适合包装的材料: PVC
- Thickness of PVC /PVC厚度: $65 \pm 10\mu\text{m}$
- PLC: Delta 台达
- Servo motor 伺服电机: Delta 台达



Rotating Speed Test Machine ABR-FDRT-180

回转测试机

Technical info 技术参数

- Suitable for flap disc/ flap wheel/ grinding disc
rotating speed test.
适用于百叶片，页轮及砂轮产品的回转速度测试
- Measurement range is 20~36000RPM
回转速度范围在20-36000 RPM
- The door is adopted with mechanical & electric
double lock for safety consideration.
回转机门采用机械和电子双闭锁，有效避免因不小心开门
导致事故
- High precision, accuracy tolerance is $\pm 0.01\%$
高精度，误差仅为 $\pm 0.01\%$
- The automatic recorder can print the swivel data
for analysis and archiving.
自动记录仪可随时打印回转数据，便于分析及存档。



Flap Disc Labeling & Packing Machine ABR-FDLPM-01A

This machine integrates a label pasting system, a plastic film shrink-packing unit, and a finished-product collection system with a transfer belt workstation. It completes the entire process—from labeling to packing to organizing the finished products—efficiently and reliably.



该设备集成了贴标系统、塑封收缩包装单元，以及带传送带的成品收集工位。从贴标、包装到成品整理，全流程高效可靠，一机完成。设计旨在节省人工，同时保证高性能运行。

Label Pasting Section 贴标部分

- Number of workstations 工位数量: 6
- Metal rods quantity 串杆数量: 8 rods each for loading and unloading 上基体/卸片各8根
- Metal rod height 串杆高度: 550mm
- Suitable objects 适用产品: flap discs & other disc with inner hole 百叶片及其他圆形带孔产品
- Suitable disc size 适用尺寸: 75 - 180mm
- Suitable label type 适用的标签纸: self-adhesive stickers 自粘式标签
- Labeling speed 贴标速度: 1,000 - 1,500 pcs/hour (1000--1500 片/小时)
- Operator requirement 操作人数: 1 operator can manage 2 machines 1人可操作2台机器
- PLC control system for labor-saving operation PLC控制系统, 节省人力
- Rotating workstations with precise positioning 回转式工作台, 定位精准
- Automatic detection of labels and raw materials; automatically skips absent labels or materials 自动检测标签和原材料; 自动跳过缺失的标签或材料
- Highly stable 性能非常稳定

Packing Machine Section 塑封包装部分

- Working method 工作模式: Continuous transfer belt feeding 不间断传送带传输
- Suitable products 适用产品: flap discs and other grinding discs/wheels 百叶片及切割片砂轮等
- Suitable product size 适用尺寸: 75 - 180mm, T27 & T29 直径75--180mm
- Plastic film material 塑封膜材质: PE, eco-friendly PE环保膜
- Shrink temperature 塑封温度: 160 - 200° C
- Film cutter temperature 热切刀温度: 125 - 135° C
- Equipped with a system to unload packed products and a transfer belt workstation for smooth operation 配备卸载包装产品的系统和传送带工作站, 确保运行顺畅

Shank Mounted Flap Wheel Machine ABR-MFW-04

带柄页轮机

Technical info 技术参数

- Working station quantity 工位数量: 4
- Production Item : shank mounted flap wheel 产品名称: 带柄页轮
- Production out dia range 外径尺寸: 20~80mm
- Production height range 高度范围: 13~50mm
- Production speed 生产速度: 3~6S/psc 3~6秒/片
- 8 hours output /8小时产量: 2000~4000 pcs
- To make different size of flap wheel need to change different mold. 生产不同产品需使用不同模具



Shank Mounted Flap Wheel Glue Machine ABR-MFG-01

带柄页轮涂胶机

Technical info 技术参数

- Glue tank volume 胶桶容量: 3L
- Glue injection quantity/ time 单次注胶量: 0.2~3.7CC
- Glue injection quantity precision 注胶量精度: $\pm 0.2\%$
- Glue injection speed: 1250~1875 pcs/h 注胶速度: 1250~1875 片/小时
- Suitable flap wheel diameter size 适用尺寸: 20mm, 25mm, 30mm, 40mm, 50mm, 60mm, 70mm
- Working station dimension 工作台尺寸: 520*700mm



Abrasive Flaps Punch Cutting Machine
ABR-FPA-80

页片冲裁机

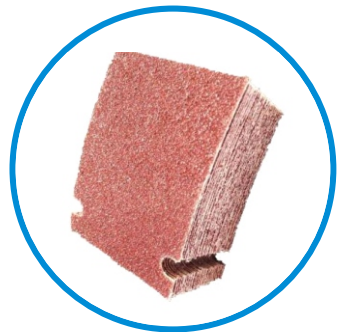
ABR-FPA-80 is specially designed for flaps punch cutting to make various kinds flap wheels.
With high output and easy operation.

本机专为涂附磨具页轮片的冲裁而设计。
高效，易操作。



Technical info 技术参数

- Equipped with automatic raw material continuous feeding system
配备自动持续送料系统
- Equipped with PLC control system, easy operation
配备PLC操作系统，易操作
- Automatic counting, can set punch quantity.
自动计数，可设置要裁切的数量
- Double oil cylinder, make sure each flap be cut off in same force.
双油缸，切片压力强劲
- Easy adjust 调节方便
- Long working life 寿命长



Technical info 技术参数

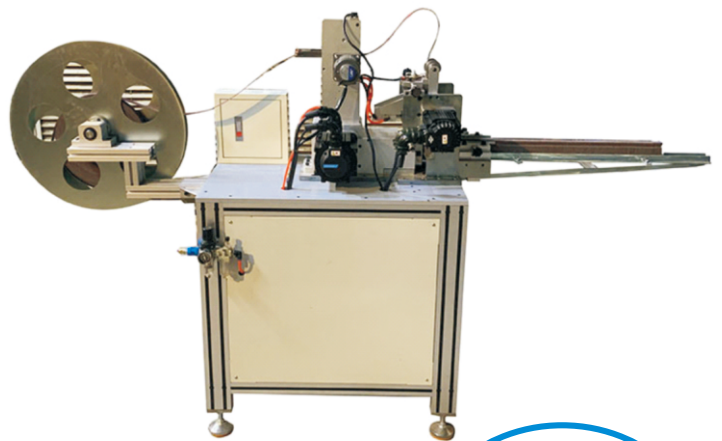
Cutting pressure 冲裁压力	80T
Cutting speed 冲裁速度	35~40 times/min 35--45次/分钟
Suitable flaps size 适用尺寸	any size 任何尺寸
Suitable material width 冲裁宽度	1600mm
Suitable material 适合冲裁材质	coated abrasive 涂附磨具
Working stable area 冲裁区域尺寸	1600*610mm
Punch head lift & down stroke 冲头上下行程	55~165mm
Power	7.5KW
Voltage	3phase 380V

Abrasive Flaps Cutting Machine
ABR-FCU-01

页片裁切机

ABR-FCU-01 is machine which is designed for flaps cutting from narrow ribbon rolls. Mainly used for flap wheel making. Can cut square flaps, or U shape flaps.
The advantage of this machine include: high cutting speed, stable working performance, and easy operation method.

本机被设计用于从砂布窄条卷上裁切出小的页片，页片主要用于页轮的生产。可裁切方形和U型页片。



Technical info 技术参数

- Flap width range 页片宽度范围: 25~100mm
- Flap length range 页片长度范围: 25~150mm
- Flap cutting speed :10 pcs/ second (Adjustable)
页片裁切速度: 10片/秒 (可调)
- Flap type : square or U shape flap
页片类型: 长方形页片或U型页片
- Flap width setting method :Mechanical adjust
页片宽度设置方式: 机械调整
- Flap length setting method : set on machine screen
页片长度调整: 屏幕设置
- Suitable material :abrasive cloth narrow ribbon roll
适合材料: 砂布窄条卷
- Abrasive ribbon roll diameter : less than 500mm
砂布窄条卷直径: 小于500mm

Rotary Shrink Packaging Machine ABR-RSP-02A

回转式塑封包装机

The ABR-RSP-02A rotary shrink packaging machine is designed for fast, precise, and reliable packaging. It adopts a film-sleeving method to efficiently wrap products. Equipped with automatic feeding & unloading material. Ensure high efficiency, precision, and stable operation.

ABR-RSP 回转式塑封包装机专为高速、精准、可靠的包装而设计，采用套膜方式实现高效包装。设备具备自动上料、下料功能，运行高效稳定，性能可靠。



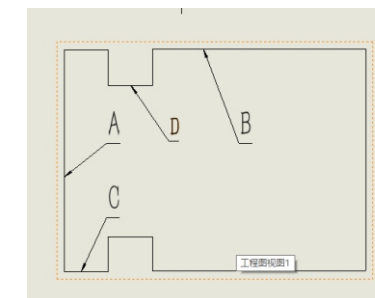
Technical info 技术参数

- Applicable packing products : Round abrasive tools with center hole;
other same shape products
适合包装的产品：带孔圆形磨具及其他相同形状产品
- Packaging method 包装方式: Film sleeving + hot-air shrink 套膜 + 热风塑缩
- Feeding spindles 原料放置串杆: 6 pcs 6 个
- Packaging height 包装产品高度: 20 cm (customizable 可定制)
- Applicable products size 适用产品尺寸: 75mm-180mm
- Shrink film 塑缩膜材质: PVC
- Packing film length 包装膜长度: Adjustable on touch screen 可在屏幕设定
- Operation 操作: Automatic feeding & unloading 自动上料/下料
- Drive system 驱动系统: Servo motor, bus control 伺服电机 + 总线控制
- Stable, precise, reliable performance 性能稳定、精准、可靠

Automatic Flap Wheel Machine 自动页轮机

This machine is designed for flap wheel manufacturing, main function include: high-speed flap cutting and glue coating to fix the shape. It can adjust the width to match different abrasive ribbons and achieves a cutting speed of 15 flaps per second, with adjustable speed for different sizes. Equipped with a high-precision servo motor, PLC control system, and photoelectric detection, it delivers fast and accurate performance.

本机专为页轮制造而设计，其主要功能包括：高速页片裁切，和涂胶（用于固定页片）。它可以根据不同的砂带宽度进行调节，切割速度可达每秒 15 片，并可根据不同尺寸灵活调节速度。机器配备高精度伺服电机、PLC 控制系统和光电检测系统，运行速度快，精度高，性能稳定。



Technical Data

- Main function: flap cutting + glue coating to fix shape of flaps
主要功能：切片+涂胶（用于固定页片）
- Cutting flaps model 切片类型: U shape flaps/ square flaps 开槽或不开槽的页轮单片
Flaps size range: (ABCD is mentioned by below picture) 页片尺寸范围（ABCD在上图中展示）
A:20-150mm B:20-150 C:4-20 D:2-10
- Flap cutting speed 页片裁切速度: 15 pcs/S 片/秒
- Flap cutting accuracy 页片裁切误差: $\pm 0.03\text{mm} \pm 3\text{丝}$
- The string length of flaps 一串页片最大长度: 700mm (can be customized 其他尺寸可以定制)
- Can cut different length of flaps in one string 可以在一串页片中裁切不同的尺寸
- Glue type 胶水类型: hot melt glue 热熔胶
- Glue heating temperature 胶水加热温度: about 170°C
- Glue coating quantity in one string 一串页片的涂胶条数: max parallel 2 glue lines 最多2条
- With a vacuum dust collector to collect the wasted material 配备吸尘器可以吸走废料

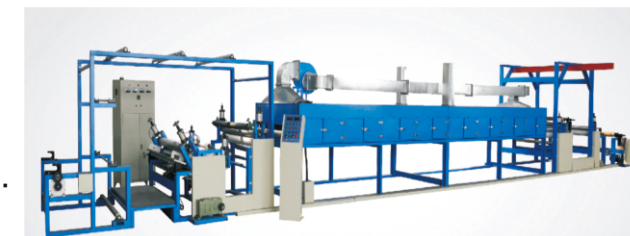
Sanding disc/Sheet Production Machine 圆盘砂/张页砂纸转换机

03

Abrasive Roll Laminating Machine ABR-LS-1650-8S

砂纸卷复合机

SS-LS-1650-8S, the abrasive roll laminating machine is mainly designed for velcro or PSA laminating on abrasive paper or cloth roll. Suitable for water-based glue or oil-based glue.



本机为砂纸复合机，主要用来复合砂纸和绒布，适合用水性胶水,油性胶水。

Technical data 技术参数

- Max working width 最大工作宽度: 1650mm
- Laminating speed 复合速度: 3-25m/min
- Heating oven length 烤箱长度: 8m
- Apply constant tension rewinding device, insure material in tight state during working
收卷采用恒张力收卷系统，保证砂卷在收卷过程中一直处于张紧，平整的状态。
- Apply pneumatic deviation correcting system, highly precise
采用气动纠偏系统，精度高。
- Suitable for water-based glue. Adjustable glue coating quantity
适合用水性胶水，涂胶量可调。
- Oil-base glue coating also available. 油性胶装置也可生产
- Hot air circulation heating system, with temperature controller, no harm on raw material.
热风循环加热系统，有温控系统，不会因过热对原材料造成伤害。
- Equipped with re-laminating device, keep raw material with no wrinkle.
再复合装置，可以保证材料不起皱。
- Printing device: using flexo graphic printing, make clear & high speed printing.
印刷装置：采用柔板印刷，图案清晰，速度快，热风装置可以快速烘干，保证印刷质量。
- Equipped with pneumatic cutting blade, can cut sides if necessary. (customized option)
配备气动切割刀片，必要时可切割双边余料。(定制选项)
- Equipped with meter counter for easy production management
机器配有计米器，方便客户生产管理。
- All pneumatic & electric accessories are use famous brand
所有气动电器原件均采用知名品牌

Abrasive Sanding Disc Punch Machine
ABR-PC-1650

圆盘砂冲裁机

ABR-PC-1650 is automatic punch machine, mainly for velcro/ PSA sanding disc punch, with high working speed and high output.

本机主要用于圆盘砂，包括拉绒片，PSA圆盘砂的冲裁，具有速度快，产量高等优势。

Basic information

- Equipped with 6 air expand shafts for loading jumbo rolls
配备有6个大卷放置气胀轴
- Automatic mobile punching head & Hydraulic type punch
自动移动冲头，液压方式冲裁
- Equipped with automatic raw material continuous feeding system
配备自动送料装置
- PLC control system, parameters like feeding length, moving height, transverse distance can be set on machine easily.
PLC控制系统，送料长度，冲头移动高度，移动距离等都可在屏幕上设置
- With memory function, can store various kind of working parameter formula.
程序内有记忆功能，可以储存生产参数，方便下次使用
- Easy operation. Easy to change cutting die
操作方便，更换模具简单易上手
- Equipped with protective mesh, much safer.
机器配备防护网，更加安全

Technical Data 技术参数

Punch Pressure 冲裁压力	40T
Punching head Moving Length(Up and down) 冲头上下移动距离	5-150mm
Main motor Power 主机功率	4KW
Effective working table area 有效工作区域	1650(raw material width)*500mm
Cutting size 冲裁尺寸	Less than 400mm diameter / 直径<400mm
Punching speed 冲裁速度	About 3S/one punch
Max Production capacity 最大工作效率	6 layers one punch*2 pcs mould together 6层*2片/次
Total Weight 总重量	3.5T
Air Pressure 气压	0.6Mpa



Laser Cutting Machine
ABR-LCM-180W

激光切割机

ABR-LCM-180W laser cutting system is easy to use with both buttons and a touch screen. It works with LASERCAD software, which can read many design files and automatically arrange cutting paths. The controller has a fast processor and smart motion system, so cutting is precise and quick. The system is very stable, can work with multiple heads at the same time, and allows fast file transfer, helping factories produce more efficiently.

激光切割系统采用按键与触摸屏双重操作方式，使用方便。它配合 LASERCAD 软件，可读取多种设计文件，并能自动排版和优化切割路径。系统控制器配备高速处理器和智能运动控制，切割速度快、精度高。整机运行稳定，可支持多头同时工作，并具备快速文件传输功能，帮助工厂大幅提升生产效率。

Technical data 技术参数

- Laser power 激光功率: 180W
- Laser tubes 激光管: Glass Tube Sealed CO2 Laser Tube
- Working temperature 工作温度: 0℃~45℃
- Working table size 工作台尺寸: 1600mm(width 宽度) 1000mm (length 长度)
- Cutting speed 切割速度: 0~400mm/s
- Cutting depth 切割深度: 0~20mm
- Repeat positioning accuracy 重复定位精度: ± 0.05mm
- Support file format 支持文件格式: AI、BMP、PLT、DXF、DST and so on
- Software support 软件支持: CorelDraw, AutoCAD
- Working platform: special stainless steel wire mesh automatic feeding platform
工作平台：特制不锈钢网格自动送料平台
- Chiller: Advanced refrigeration water tank (0.75 Picoli compressor)
冷却装置：高级制冷水箱（0.75匹压缩机）
- Lens 镜片: Beijing reci laser Best brand in China 北京热刺
- Blower 风机: 2 pcs 1.5KW 2台1.5KW
- Can be widely used in various kinds of coated abrasive material and other material cutting
适用范围：广泛应用于各类涂附磨具材料及其他材料的切割。



Quick Change Disc Machine
ABR-QCM-01

转矩砂碟机

This machine is designed to plant the plastic backing on sanding disc.
Suitable for 1" ~3" quick change disc making.

本机专门用于把转矩砂碟的塑料扣粘贴在纱布片背面，适合1“-3”的转矩砂碟制作。

Technical Data 技术参数

Adopted with high speed spindle motor, more stable.
Suitable for non-woven, abrasive cloth backing disc making.
Only plastic button is adoptable on this machine. Metal button is not OK.
TR TS TP plastic button all available.
Easy operation, high performance, easy maintenance .
采用高速主轴电机，强度更高更稳定。
适用于无纺布、砂布背衬圆盘制作。
本机仅适用塑料按钮。金属按钮不适用。
TR TS TP 塑料按钮均可通过更换不同的模具来实现。
操作简单,高性能,易于维护



Abrasive Sandpaper Cutting Machine
ABR-PSC-230

砂纸裁切机



Technical Data 技术参数

- Material width 材料宽度: 230mm
- Cutting length 裁切长度: 280mm
- Cutting method 裁切方式: Sickle blade cutting 甩刀切割
- Cutting speed 裁切速度: 50~350 pcs/min (adjustable 可调节)
- Other size can be customized 其他尺寸可定制
- Equipped with a simple abrasive paper roll shaft 配备简易的放卷轴
- Automatic counting system, would stop running after reach certain quantity 自动计数，达到数量自动停止

Suitable disc material 适合材质	Non-woven abrasive/ abrasive cloth百洁布/砂布
Suitable disc Diameter 适合直径	38~75mm
Suitable button material 适合扣子材质	Nylon/ plastic 尼龙/塑料
Suitable button size 适合扣子尺寸	16~32mm
Speed 速度	3S/PCS
Power 功率	0.37 KW
Voltage 电压	220V 50Hz
Air supply 气源	0.7Mpa

Rewinding machine
ABR-RM-150

复卷机

This machine is designed for cutting small sandpaper rolls from bigger rolls. Cutting length can be set on machine screen.

本机专为砂布砂纸小卷复卷而设计，剪切的长度可在屏幕上设置



Technical Data 技术参数

Rewinding width 复卷宽度	150MM
Cutting method 裁切模式	pneumatic pressure cutting 气动压切
Rewinding length 复卷长度	3-10m (tolerance 误差 ±2mm)
Rewinding speed 复卷速度	30m/min
Max unwinding diameter 放卷最大直径	600MM
Rewinding shaft diameter 收卷轴直径	45MM

Can automatically count, rewind and cut rolls.

本机可自动计数，自动切卷

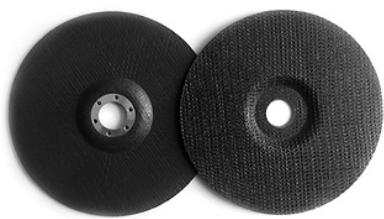
Working mode: automatic feeding, cutting and returning.

工作模式：自动送料，裁切，复位

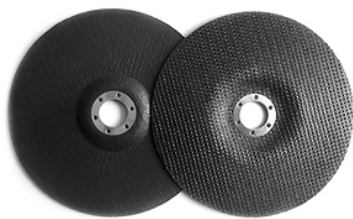
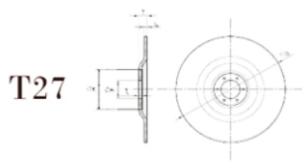
Fiberglass Backing Pad 玻璃纤维基体

Fiberglass backing pad is widely used as a support pad for flap disc, felt disc, clean & strip disc. 玻璃纤维网盖可以广泛应用于百叶片，羊毛百叶片，黑金刚的生产中

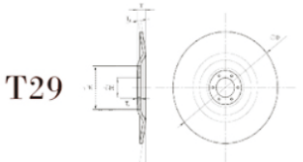
- High purity fiberglass material 高纯度玻璃纤维材料
- High strength & light weight 强度高，质量轻
- Excellent heat resistant 耐热性好
- Excellent bonding property 优异的粘接性能



1 Metal ring



2 Metal ring



Out Dia 外径 (mm)	Inner dia 孔径 (mm)	Shape 形状	Layer 层数	Out layer material 表层材质	Metal ring type 孔环类型	Corresponding flap dis size 对应百叶片尺寸	
75	16	T27 T29	5+1 to 7+1	Paper/ Non-woven cloth 黑纸、无纺布	1 or 2 ring/ High ring 单/双孔环 高孔环	100*16mm	4" *5/8"
90-95	22	T27 T29	5+1 to 9+1	Paper/ Non-woven cloth 黑纸、无纺布	1 or 2 ring/ High ring 单/双孔环 高孔环	100*16mm	4" *5/8"
105-108	22	T27 T29	6+1 to 12+1	Paper/ Non-woven cloth 黑纸、无纺布	1 or 2 ring/ High ring 单/双孔环 高孔环	115*22mm	4-1/2" *7/8"
115-118	22	T27/ T29	6+1 to 12+1	Paper/ Non-woven cloth 黑纸、无纺布	1 or 2 ring/ High ring 单/双孔环 高孔环	125*22mm	5" *7/8"
140	22	T27/ T29	6+1 to 12+1	Paper/ Non-woven cloth 黑纸、无纺布	1 or 2 ring/ High ring 单/双孔环 高孔环	150*22mm	6" *7/8"
170	22	T27 T29	6+1 to 12+1	Paper/ Non-woven cloth 黑纸、无纺布	1 or 2 ring/ High ring 单/双孔环 高孔环	180*22mm	7" *7/8"
220	22	T27 T29	6+1 to 12+1	Paper/ Non-woven cloth 黑纸、无纺布	1 or 2 ring/ High ring 单/双孔环 高孔环	230*22mm	9" *7/8"

Application 应用

You can produce following product with fiberglass backing pad
您可用玻璃纤维网盖生产以下产品

- Flap disc with abrasive cloth 砂布百叶片
- Clean & strip disc 黑金刚片
- Felt flap disc 羊毛百叶片
- Non-woven flap disc 无纺布百叶片
- Other abrasive disc 其他磨盘类产品



Flap Disc Glue 百叶片胶水

This kind of adhesive is mainly used for flap disc production
by automatic machine.

本产品主要用于百叶片的机械化生产

- Use premium domestic or imported raw material
采用优质国产或进口原料
- Perfect adhesive & curing agency ratio
完美的胶水/固化剂比例
- High strength 高强度



product name 产品名称	single component epoxy adhesive 单组分环氧树脂胶水
color 颜色	blue/ black 蓝色/黑色
working temperature 工作温度	40-52℃
expire date 保质期	180 day in 5℃ 90 days in 25℃ / 5℃下180天 25℃下90天
curing condition 固化条件	4 hours in 115-120℃ 115-120℃下4小时
store condition 储存条件	Low temperature 低温
application 应用	for flap disc production by machine 百叶片机械化生产

Plastic backing 塑料基体

Mainly used for making abrasive quick change disc or mini flap disc.
主要用于生产转矩砂碟，或迷你百叶片

- Produced by high quality raw material 采用高品质原材料制造
- Various sizes 尺寸多样
- Black and colorful products all available 黑色或彩色可选
- High strength 高强度

Plastic button for quick change disc 转矩砂碟塑料扣						
button size 扣子尺寸	31mm	30mm	24mm	23mm	19mm	16mm
disc size 砂碟尺寸	2"&3"		1.5"		1"	
R type R型		•			•	•
S type S型	•	•	•		•	
P type P型		•		•	•	



Metal button for quick change disc 转矩砂碟金属扣						
button size 扣子尺寸	32mm	24mm	29mm	22mm	19mm	
disc size 砂碟尺寸	3"	2"	3"	2"	2"	
S type S型	cover plastic 包胶		•	•		
	pure metal 金属			•	•	•



Backing for mini flap disc 迷你百叶片盖子	
Type 类型	Size 尺寸
R type R型	2"&3"
S type S型	2"&3"



Quick Change Disc Rubber Holder

转矩砂碟橡胶托盘



- Produced by high quality raw material 由优质原材料制造而成
- Various size 尺寸多样
- High strength, long working life 强度高，寿命长

	1"	1.5"	2"	3"
R type R型	•	•	•	•
S type S型	•	•	•	•

Main Production 主要产品

Abrasive Jumbo Roll Production Line
砂布大卷生产线

Sanding Belt Converting Machine
砂带转换机

Flap Disc/ Wheel Production Line
百叶片/干叶轮生产线

Sanding Disc/ Sandpaper Sheet Production Line
砂盘/页状砂纸生产线

Various Abrasive Industrial Customized Equipment
各种磨具行业定制机器

Raw Material For Abrasive Tools Production
各种磨具生产原材料